Woodpecker CNC User Manual

https://drive.google.com/file/d/0B_D5Q22i_vHpVm1VYTd4am02WWs/view?usp=sharing

1. Assembly
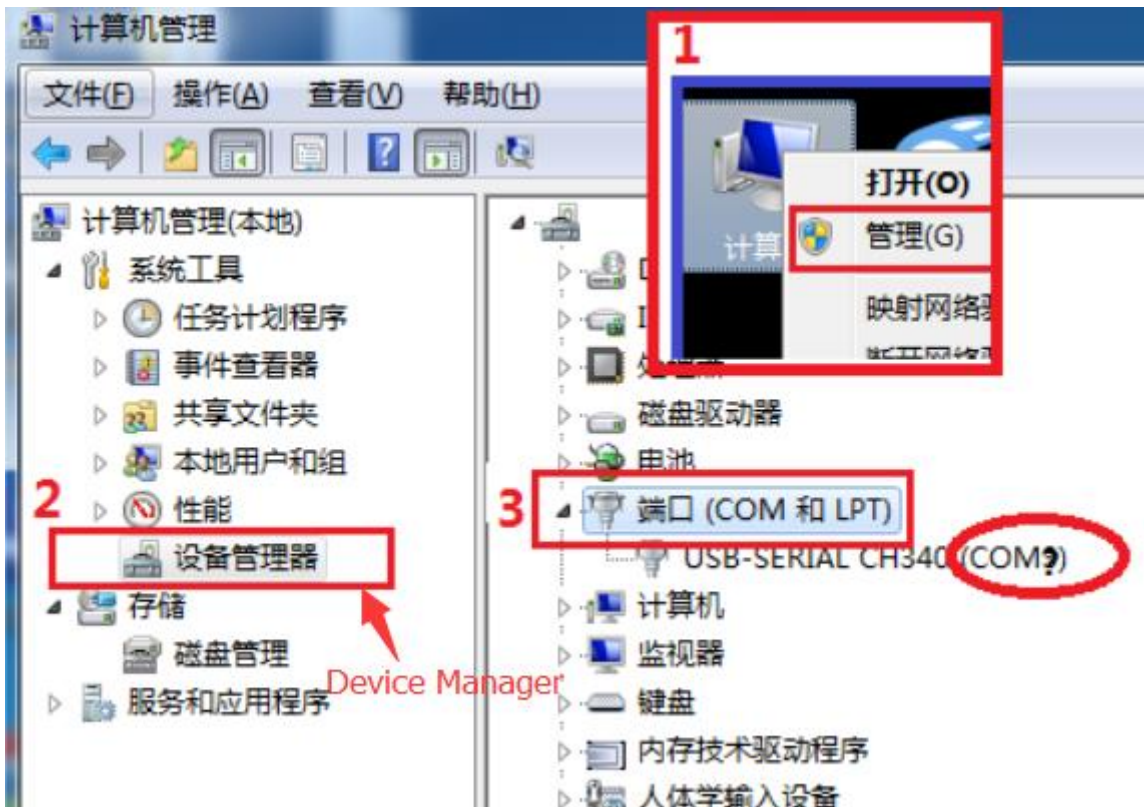
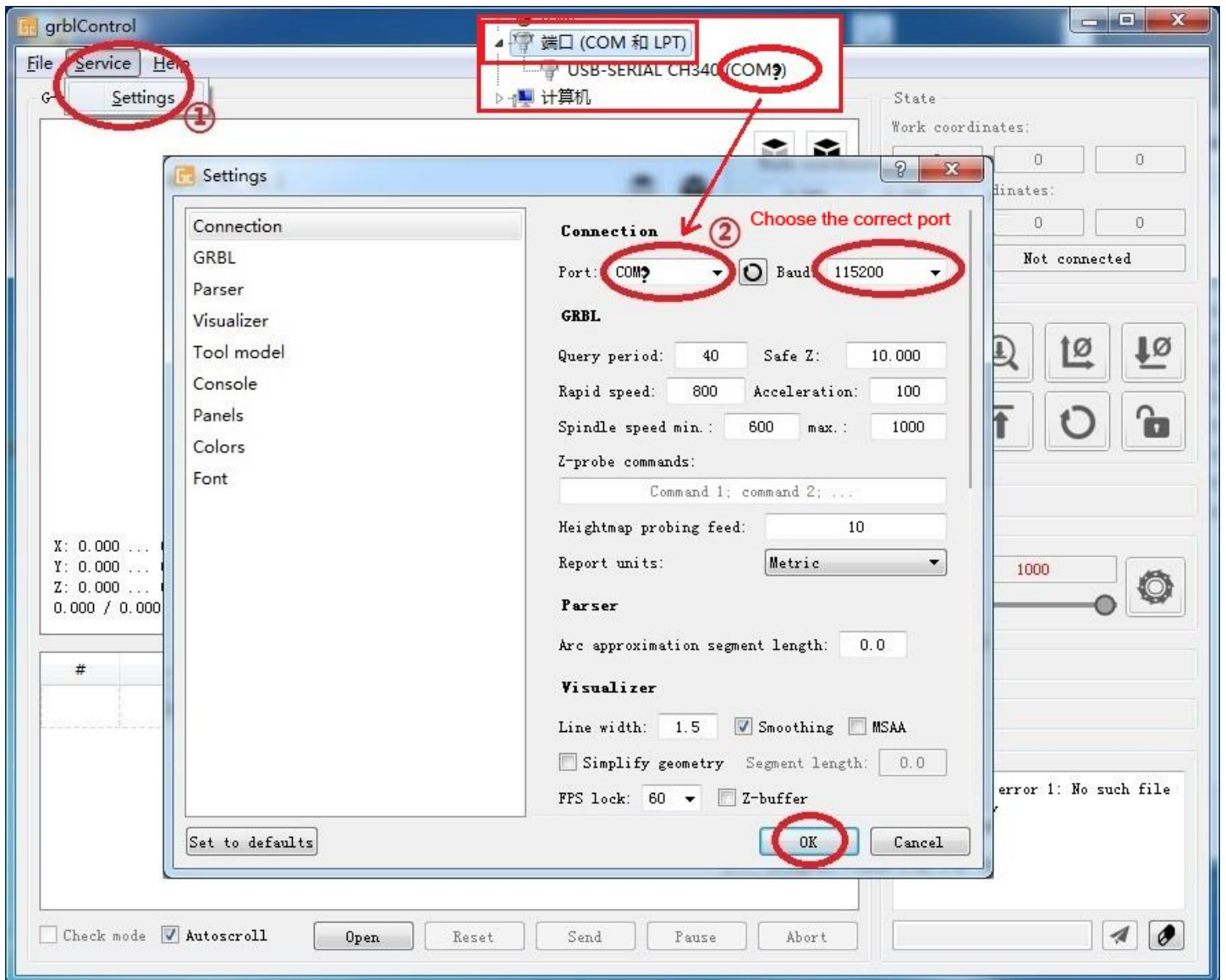Please refer to《Assembly instructions》to assemble the machine。

2. Debugging

● Install the driver CH340SER。
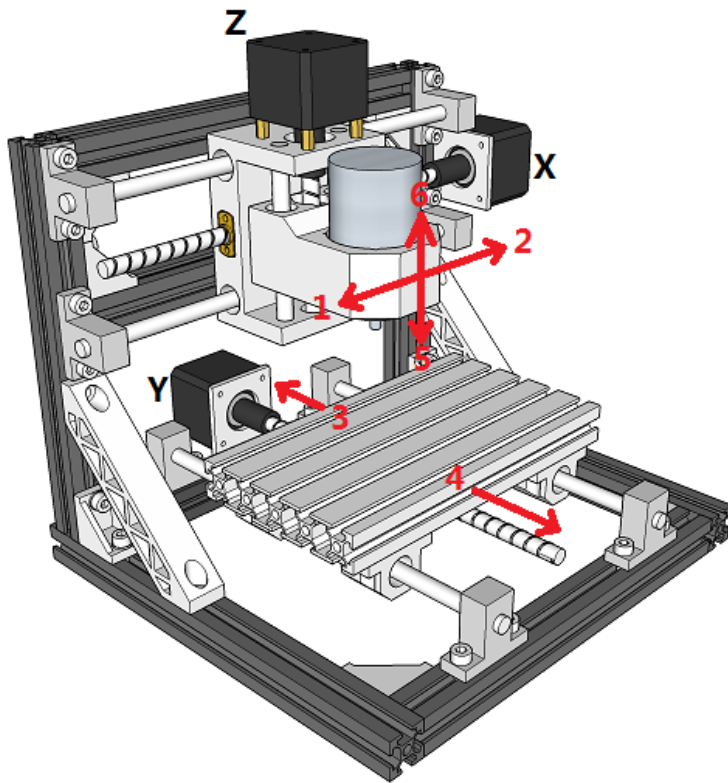

How to find the correct COM port of the usb

- Open grblControl software to connect the machine, choose the correct port：

Connection succeeded：[CTRL+X] < Grbl 0.9j ['$' for help]   ,

Check direction of XYZ axis：

4 ！ notice
3 ！ notice

If the x,y,z axis do not move
like the number shows,
just connect the step motor
wire in the reverse direction

How to alignment drill bit `s position

spindle should be on when moving the bits

zeroXY   zero Z